



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW6305G00431-3G-7

Job Sheet 176318



Part No: RBW6305G00431-3G-7

Job Qty: 6 ea

Part Name: Load 600kg



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/20/18

Job Tracking No:

Due Date: 4/30/18

Created By: Patrick Lussier

Type: Stock

Description:

DAS
03
9-59

Note: DWG RBW6305G00431-3G-7 Rev 2 IPP Rev A 18.04.10 new issue DP Verify DD

Ship Via:

RBW6305G00431-3G-7

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	6 pcs		4/30/18	0.00	0.00	Purchasing		AT 18/05/18
110	Packaging	6 pcs		4/30/18	0.00	0.00	Packaging2		AT 18/05/18
120	QC	6 pcs		4/30/18	0.00	0.00	QC6		MAY 02 2018
130	Packaging	6 pcs		4/30/18	0.00	0.00	Packaging3-1		MAY 02 2018
140	QC21-SA	6 Ea		4/30/18	0.00	0.00	QC21		GA099

Part Op Descriptions: 100 - 1-Issue P/O to Studio Letterage; P/O 037666 2-Fabricate as per DWG. 20 APR 2018

x6

20 APR 2018

MAY 03 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW6305G00431-3G-7P	Load 600kg	6 Ea (1 ea)	100-Purchasing	5067306

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW6305G00431-3G-7P	6	0	0

Part Specifications

Specifications could not be found.

Plex 4/20/18 10:22 AM dart.Lussier.Patrick



Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S067307



Load 600kg

PART NO: RBW6305G00431-3G-7

Serial No/Batch: S067307

Revision:

Operation: Packaging

Change No:

Mfg Date: 05/01/18

Job No: 176318

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3	16-0255	-7 CH'D SHEET TOLERANCES WAS $\pm.005/\pm.01/\pm.1$ IS $\pm.010/\pm.03/\pm.1$.	12/5/2016	SM	JAG
4	17-0132	-7 CH'D CALL OUT WAS 5/8" LETTERING IS 5/8" ARIAL FONT.	6/2/2017	RJC	JAG

5/8" ARIAL FONT

LOAD 600 KG

⑦
LOAD 600 KG

DART AEROSPACE	
TITLE HOISTING FLANGE MGB	
DWG NO. RBW6305G00431-3G-7	REV 4
MAT'L VINYL	UNLESS OTHERWISE SPECIFIED
REAT	DIMENSIONS ARE IN INCHES
TREAT	.XXX $\pm$.010 FRACTIONS $\pm$ 1/8
FINISH	.XX $\pm$.03 ANGLES $\pm$ 1°
SPEC	.X $\pm$.1 SURFACES = 125/
DRAWN BY: GILBERT	1. BREAK ALL SHARP EDGES
CHECKED: CLOUGH	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
SCALE 1:4	ASME Y14.5M-2009
DATE 3/24/2011	USED ON MODEL
SHEET 4 OF 5	AW139



Dart Aerospace Ltd.
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Tel (613) 632-5200

PURCHASE ORDER **PO039666**

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039666

PO Date: 4/20/18

Due Date: 4/30/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
APR 19 2018

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	RBW6305G00431-3G-7P			Load 600kg	Firmed	4/30/18	6 Ea	6 Ea	6 Ea	\$12.50/Ea	\$75.00

Line Item Note W/O 176318

Grand Total: \$75.00

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY

A015 SHELF LIFE CONTROLLED MATERIAL, 60% SHELF LIFE REQUIRED AT RECEIPT

A016 PERSONNEL QUALIFICATION

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A032 PUBLIC LAW 101-592 FASTENER QUALITY ACT

A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 4/20/18 10:48 AM dart.Lussier.Patrick

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******CERTIFICATE of CONFORMITY******

Customer:

Studio SL2

Purchase Order N°:

0396666

Packing Slip N°:

WO# 22484

Part N°:

Serial N°:

Description:

RBW63056 00431-36-7P

Quantity:

6

Certification:

We hereby certify that:

1. The above listed items were manufactured, repaired and/or inspected in accordance with applicable drawings and/or specifications;
2. All work was accomplished in accordance with the Dart Aerospace Purchase Order;
3. Results of all inspections, chemical or physical tests, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time.

Authority:

Aveny / 1 year shelf life.

APPROVAL: Valerie Yang

Signature: 

Title: office administrator

DATE:

April 30. 18

DAS
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9-89

MAY 02 2018